

Garant**Indexable insert for turning TCMT 110204, for finish machining, Grade: HB7140-2****Order data**

Order number	260952 HB7140-2
GTIN	4067263329619
Item class	21G

Technical description

Feed f	0.1 - 0.3 mm/rev.
Grade	HB7140-2
Number of changes/inserts	3
Cutting depth a_p	0.2 - 1.5 mm
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
ISO code indexable insert	TCMT 110204
Cutting speed v_c main application	70 - 230 m/min
Main application	M
Tool material	Carbide
Coating	coated

Cutting conditions	heavily interrupted
Chip breaker	VS
Type of product	Indexable insert for turning